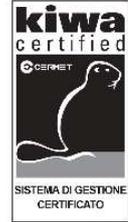


**STAMPLEF SRL**  
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Azienda Certificata UNI EN ISO 9001:2015

SUBJECT: COMPANY PRESENTATION

By this, we are putting at your knowledge of the type of work that we perform.

Sheet metal stamping and blanking, Wire assembly and welding.  
Bending of sheet metal, steel, copper e aluminum.

We have presses from 30 to 800 tons.

30 ton Press

65 ton Press

70 ton Press

100 ton Press

200 ton Press ROSS

gooseneck, 1300 x 800 machine bench race 35/200, with electronic ballast with additional folding rollers pilot needles ALIX

### 500 ton Press PRESSIX

Dimensions 2700 X 1350 mm bench.  
adjustment size 250  
mace adjustment. 120 mm  
Adjustable cycles number 18-47 minute  
Side passage between the shoulders 950 mm.  
Light max p.m.i. 650 mm high adjustment.

Electronic ballast ALIX with head can be opened for moulds with needles pilot,  
900 x 3.5 mm tape capacity. max worked 12 x 150, brought 60 quintals

### 500 ton Press MANZONI (double reduction)

Bench size 1500 x 3100  
adjustment size 500  
mace adjustment 250 mm  
Adjustable cycles number 12-35 minutes  
Side passage between the shoulders 1250 mm.  
Light max p.m.i. 815 mm.  
Light max p.m.s 1315 mm.

Electronic ballast ALIX with head can be opened for moulds with needles measuring  
600 x 4 reel tapes pilot 70 quintals

### **800 ton Press. INVERNIZZI Idris GNLM2 3600-1500-400**

Front bench size 3600 x 1500

adjustment size 400 mm. with system LINK LEVER, 60% to 120 mm travel slowdown. by p.m.i.

Working thickness mm. 12.6

Adjustable cycles number 4-40 minute

Poker 300 mm adjustment.

Light max p.m.i. 900, with high adjustment

Side passage between uprights 1450 mm. with transfer

Electronic ballast ALIX with head mold opening with needles size 1200 x 3 tape capacity pilot, brought 100 quintals.

### **400 ton Press. INVERNIZZI GNLM2 3000-1400-350**

Front bench size 3000 x 1400

adjustment size 350 mm. with system LINK LEVER, 60% to 120 mm travel slowdown. by p.m.i.

Working thickness mm. 12.5

Adjustable cycles number 11-50 minute

Poker 300 mm adjustment.

Light max p.m.i. 850, with high adjustment

Side passage between uprights 1080 mm. with transfer

Electronic ballast ALIX with head mold opening with needles size 1000 x 3 tape capacity pilot, brought 70 quintals.

### **Press brake GADE PS-C 3160**

3000 workspace

200 ton power

## Quality control with 3D measuring machine

HEXAGON DEA Global Lite 07.10.07

Measuring strokes mm:

- X: 700
- Y: 1000
- Z: 660

With automatic motorized Head, two-axis of motion.

## Forklift and Crane

45/30/50 quintals forklift

Crane 15 ton capacity beam by OMIS.

## Headquarters and production units

Company size 1300 m2 production in Castione di Loria (TV).

Production company/warehouse size 1200 m2 in Rossano Veneto (VI).

